

# Selective clogging of failed fibers

Publication number: CN1097647 (A)  
 Publication date: 1995-01-25  
 Inventor(s): SOFFER ABRAHAM [IL]; SAGUEE SHLOMO [IL]; GOLUB DAN [IL] +  
 Applicant(s): ROTEM IND LTD [IL] +  
 Classification:  
 - International: B01D63/02; B01D 65/10; B01D63/02; B01D65/00; (IPC1-7): B01D63/04; B01D69/08  
 - European: B01D63/02B10; B01D65/10  
 Application number: CN199410082 66 19940527  
 Priority number(s): IL19930105875; 19930601

## Also published as:

CN1050770 (C)  
 EP0627255 (A1)  
 EP0627255 (B1)  
 US5575963 (A)  
 JP7047247 (A)

(more >>)

Abstract not available for CN 1097647 (A)  
 Abstract of corresponding document: EP 0627255 (A 1)

A method of selectively clogging failed hollow fiber s (1,2) of a membrane module packed together with a plurality of non-failed fibers in a shell-and-bore arrangement comprises: (i) Holding the module vertically and bringing the module end into contact with a liquid sealant (9); (ii) Causing the liquid sealant (9) to rise into the failed fibers (1,2) to a height (10,11) greater than that of the failure; (iii) Allowing the sealant to solidify at least partially; (iv) Cutting off a length of the fiber bundle of such height (13) that non-failed fiber bores are exposed while failed fibers remain clogged.



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